

Date: Tuesday, 21/10/2008 7:51:38 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: DISASSEMBLE		
Job Number	: 42752		Part Number	: DISASSEMBLE20		
Estimate Number	: 10804		Drawing Number	: D412-702-041B		
P.O. Number	:		Project Number	:		
This Issue	: 21/10/2008	S.O. No. :	Drawing Revision	:		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type : SMALL /MED FAB	Due Date	: 28/10/2008	Qty:	1 Um: Each
Previous Run	: 00015					
Written By	:					
Checked & Approved By	:					
Comment	:					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D412-702-041B 40497

DISASSEMBLE KIT AND RETURN ITEMS TO STOCK
(FOR W/O'S 42750 & 42751)

1 X D412-702-059 B 40187

2 X D412-702-101B B 1740533 269.99

2 X D412-702-103B B 40534 (2) 308.49

1 X D412-702-105B B 40535 260.25

1 X D412-702-107B B 40536 260.73

1 X D412-702-109B B 40537 279.49

2 X D412-702-111B B 40538 (2) 259.39

2 X D412-702-113B B 40539 (2) 259.54

1 X D412-702-115B B 32491 335.49

1 X D412-702-117B B 32492 347.01

2 X D3542-1 B 38296 (2) 8110101

(2) SP

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Seq. #:	Machine Or Operation:	Description :
	7 X D3571-1 B	40222 ✓
	2 X D3571-3 B	31869 (2) ✓
	2 X D3572-041 B	X ✓
	12 X D3578-041 B	39376 ✓
	2 X D3610-041 B	38301 ✓
	2 X D3618-1 B	32424 ✓
	4 X AN4-10A B	105442 ✓
	2 X AN4-16A B	19278 ✓
	4 X AN4-25A B	104438 ✓
	2 X AN4-44A B	104806 ✓
	2 X MS24693-S274 B	108560 (1) 104214 (1)
	3 X MS24694-S56 B	104407
	10 X MS24694-S58 B	104409
	1 X MS24694-S60 B	104409
	26 X AN960JD416 B	107939 ✓
	4 X AN960JD416L B	108138 ✓
	12 X MS21042L4 B	107478
	24 X CR3212-4-14 B	108602 ✓
	ADJUST ACCPAC	W 8.10.21 8/10/21

2.0 D412702041B

13-Man Shoulder Harness, 3 point



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

13-Man Shoulder Harness, 3 point

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Job Number:



Seq. #: Machine Or Operation:

Description :

3.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/21 AF

Job Completion



W 08.10.21

Date: Tuesday, 21/10/2008 7:27:47 AM

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Bill of Manufacturing

Part Number	: D412702041B		Revision	: E			
Drawing Name	: DART 13-MAN 3-POINT SHOULDER HARNESS		Default Qty.	: 1			
Seq #	Item	Description		Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL		0.00	Hours	43.00	0.00
2	D412702059	GROMMET KIT		1.00	Each	0.00	0.00
3	D412702101B	HARNESS ASSEMBLY		2.00	Each	0.00	0.00
4	D412702103B	HARNESS ASSEMBLY		2.00	Each	0.00	0.00
5	D412702105B	HARNESS ASSEMBLY		1.00	Each	0.00	0.00
6	D412702107B	HARNESS ASSEMBLY		1.00	Each	0.00	0.00
7	D412702109B	HARNESS ASSEMBLY		1.00	Each	0.00	0.00
8	D412702111B	HARNESS ASSEMBLY		2.00	Each	0.00	0.00
9	D412702113B	HARNESS ASSEMBLY		2.00	Each	0.00	0.00
10	D412702115B	HARNESS ASSEMBLY		1.00	Each	0.00	0.00
11	D412702117B	HARNESS ASSEMBLY		1.00	Each	0.00	0.00
12	D35421	BRACKET		2.00	Each	0.00	0.00
13	D35711	GUIDE		7.00	Each	0.00	0.00
14	D35713	GUIDE		2.00	Each	26.59	53.19
15	D3572041	GUIDE ASSEMBLY ✓		2.00	Each	62.69	125.39
16	D3578041	DOUBLER		12.00	Each	0.00	0.00
17	D3610041	BRACKET		2.00	Each	0.00	0.00
18	D36181	CAP		2.00	Each	0.00	0.00
19	AN410A	Bolt		4.00	Each	0.21	0.86
20	AN416A	Bolt		2.00	Each	0.31	0.62
21	AN425A	BOLT		4.00	Each	0.80	3.20
22	AN444A	bolt		2.00	Each	1.55	3.10
23	MS24693S274	Screw		2.00	Each	0.16	0.33
24	MS24694S56	SCREW		3.00	Each	0.20	0.60
25	MS24694S58	Screw		10.00	Each	0.16	1.60
26	MS24694S60	Screw		1.00	Each	0.39	0.39
27	AN960JD416	Washer		26.00	Each	0.03	0.82
28	AN960JD416L	Washer		4.00	Each	0.07	0.29
29	MS21042L4	Nut		12.00	Each	0.15	1.80
30	CR321244	Cherry Rivet		24.00	Each	0.00	0.00
31	QC4	INSPECT 100% KITS FOR COMPLETENESS		0.00	Hours	0.00	0.00
32	PACKAGING 1	PACKAGING RESOURCE #1		0.00	Hours	0.00	0.00
33	QC21	FINAL INSPECTION/W/O RELEASE		0.00	Hours	0.00	0.00
Total BOM Cost						192.23	

REFERENCE ONLY